

CNC Engineering Change Request Template

Record a proposed controlled change before it becomes production instruction. This form is blank and does not itself authorize a deviation.

ECR ID	Current revision
Proposed revision	Requester
Date	Affected part IDs

Change definition

Current requirement	Proposed change	Reason / evidence

Link marked-up drawings, models and any affected inspection plan.

Effectivity and disposition

Open order / stock impact	Implementation point	Owner / approval

Document who approves the revision and when work-in-process and inventory switch over.